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Contract No. 48 of 1999  
Site Formation Works for Public Housing  
Development at Tung Tau Cottage Area

## **Cellular Confinement Slope Reinforcement System**

### **MiraCell Cellular Confinement System**

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## **Project Introduction**

Contract No.:	48 of 1999
Contract Title:	Site Formation Works for Public Housing Development at Tung Tau Cottage Area
Client:	Hong Kong Housing Authority
Consultant:	Hong Kong Housing Authority Geotechnical Engineering Office (GEO), CED
Main Contractor:	Kin Shing Construcion Co. Ltd.
Scope of Work:	MiraCell cellular confinement erosion control system

Two slopes were to be reformed in the site formation work. Cutting, re-trimming and rockfilling were the method of construction. The final profile is at an angle of 1:1.43, of a maximum height of 37m with maximum 6 intermediate berms and the total area is 6000m<sup>2</sup>. At the toe is a retaining structure. There is a requirement of establishing vegetation coverage on these slopes. An erosion resistant system to retain growing medium on the rockfill slopes was sought.

General grade 200 compacted rockfill was used to form the slope. However, the introduction of a growing medium on rockfill surface posed a challenge. The engineer's design on slope surface involved a 150mm no fine concrete to smooth the rockfill surface, a 50mm shotcrete layer to prevent infiltration of water into the slope, a 200gsm non-woven geotextile to prevent growing medium from being washed into the rockfall and a 150mm thick cellular confinement system to retain and stabilize the growing medium, an erosion mat to prevent surface erosion on the top of cellular confinement system, a layer of hydroseeding to introduce vegetation and a biodegradable scrim to offer germination protection.

While concrete and shotcrete as well as the installation of geotextile and hydroseeding are widely known construction methods, the use of cellular confinement in this type of application is indeed of limited reference, whether in design durability and effectiveness, material selection, installation concerns and after care. MiraCell cellular confinement of 150mm thick was proposed for the project. It is manufactured by International Erosion Control System Sdn. Bhd., a specialist geocell producer based in Thailand. MiraCell is made from High Density Polyethylene, a durable and inert polymer used mostly for environmental hazard condition. It is of sufficient strength to contain the growing medium, is in collapsible unit to minimize shipping volume and can be stabilized by mechanical means.

## Miracell Introduction & Description

### Part 1 General

MiraCell cellular confinement sections are manufactured under U.S. Army Corps of Engineers' Patent Mo. 4,797,026 from High Density Polyethylene strips ultrasonically welded under ISO 9002. Key components of MiraCell slope stabilization system consist of MiraCell cellular confinement, selected infill, tendon, J-pin anchor and non-woven geotextile.

Main applications of MiraCell cellular confinement system are slope protection, earth protection, load support and channel protection. The advantages of MiraCell system include low handling costs, low wastage rate, minimum maintenance required and ease of installation.

### Part 2 Typical Specification of MiraCell

Material Properties	Test Method	Technical Data	Unit
Base polymer	-	HDPE	-
Density	ASTM D1505	0.940	g/cm <sup>2</sup>
Nominal sheet thickness	ASTM D5199	1.2-2.5	mm
Carbon black content	ASTM D1603	2.0-3.0	%
Environmental stress crack resistance	ASTM D1693	1500	hrs

Cell Properties	Unit	Typical Value				
Depth	mm	50	75	100	150	200
Seam peel strength	N	500	750	1000	1500	2000
Seam hang strength	-	A 102mm ultrasonic welded supporting a load of 72.5kg for a minimum of 30 days.				

Dimensional Properties	Individual Cell Expanded		Expanded Section	
	Dimension	Area	Dimension	Area
Standard Cell	203mm x 244mm	248cm <sup>2</sup>	10 cells x 30 cells	14.86m <sup>2</sup>
Large Cell	406mm x 488mm	993cm <sup>2</sup>	10 cells x 30 cells	29.72m <sup>2</sup>

Notes: Collapsed section has a dimension of 125mm x 3350mm for varied depth from 50-205mm.

## **Miracell Introduction & Description**

### **Part 3 Project Specification (Contract No. 48 of 1999 – Tung Tau Cottage Area)**

Standard cell of 150mm in depth with tendon was used in this project. The summary of MiraCell specification and load supporting system is as follows:

MiraCell MC-150-30	Unit	Technical Data
Polymer Type	-	HDPE
Geocell Weight (expanded)	g/m <sup>2</sup>	2,490
Standard Colour	-	Black
Cell Area (expanded)	cm <sup>2</sup>	248
Cell Depth (expanded)	mm	150
Cell Length (expanded)	mm	203
GeoCell Section Length	m	6.1
GeoCell Section Width	m	2.44
Minimum Cell Seam Peel Strength	N	1500

Components	Items	Rockfill Slope	Soil Cut Slope
J-pin on slope	Length	400mm	400mm
	Diameter	12mm	12mm
	Horizontal spacing	488mm	488mm
	Vertical spacing	1,000mm	1,000mm
J-pin at crest	Length	400mm	600mm
	Diameter	16mm	12mm
	Horizontal spacing	488mm	488mm
	Vertical spacing	500mm	500mm
Tendon	Strength	5kN	5kN
	Horizontal spacing	488mm	488mm

## **Method Statement**

### **Part 1 Installation of MiraCell**

- 1.1 Remove debris and vegetative cover if any from the grade 200 rock fill surface;
- 1.2 Apply 100mm thick spray concrete on top of grade 200 rock fill slope surface;
- 1.3 Place non-woven geotextile (ProPex 4551, Amoco) on shotcrete surface;
- 1.4 Drill 10mm dia holes through the spray concrete surface in every 800mm c/c to receive J-pin hooks;
- 1.5 Install the tendons in MiraCell. Tie off tendon ends with a knot that cannot pass through holes in the cell wall. Knots shall be tie to provide full tendon strength and should not slip under tension;
- 1.6 Tie tendon to anchor system at crest, expand the MiraCell section down the slope from the crest to its fully expanded length of 6.1m, use additional panels or partial panel to reach toe;
- 1.7 Drive in the 12mm dia MS J-pin hooks to stabilize the MiraCell. Ensure that the J-pins hooks are capped over the cell walls and tendons are tightened;
- 1.8 Fastened MiraCell sections together using stapler;
- 1.9 Repeat across slope.

### **Part 2 Placement of Infill in MiraCell Sections**

- 2.1 After MiraCell sections are secured to the slope, infilling begins;
- 2.2 Place infill in expanded cells with suitable material handling equipment such as backhoe;
- 2.3 Limit drop height of infill material to 1m maximum. Avoid displacement of MiraCell sections by infilling from the embankment crest to the toe.

<b>Project Name</b>	<b>Tung Tau Cottage</b>
<b>Description</b>	<b>MiraCell Slope Cover on Cut Slope</b>
<b>Designed by</b>	IECS
<b>Date</b>	17-04-2002

**Design Parameters**

$\alpha =$	<b>SLOPE ANGLE</b>	<b>35.0</b> degrees	<b>1 : 1.4</b> <b>V : H</b>
$L =$	<b>DESIGN SLOPE LENGTH</b>	<b>12.2</b> metres	
$\phi =$	<b>ANGLE OF INTERNAL FRICTION ,</b>	<b>28</b> degrees	
$l =$	<b>CELL SIZE (200/400)</b>	<b>200</b> mm	
$h =$	<b>CELL HEIGHT (75/100/150/200)</b>	<b>150</b> mm	
$\gamma_i =$	<b>INFILL DENSITY</b>	<b>17.00</b> kN/cu.m	
	<b>ADDITIONAL COVER</b>	<b>0</b> mm	
	<b>COVER UNIT WEIGHT</b>	<b>0</b> kN/sq.m	
	<b>TOE LOAD</b>	<b>0</b> kN/cu.m	
$fos =$	<b>DESIGN FACTOR OF SAFETY</b>	<b>1.30</b>	
	<b>INFILL TYPE , 1 Soil, 2 Concrete</b>	<b>1</b>	
$\tau =$	<b>TENDON TENSILE FORCE</b>	<b>5.00</b> kN	510 kg

After installation no additional cover

	Slope ( H : V )	1.4	
	Sin $\alpha$	0.574	
	Cos $\alpha$	0.819	
	Friction Coefficient = tan $\phi$	0.532	
$H =$	<b>Vertical Height = L x sin <math>\alpha</math></b>	<b>7.0 m</b>	23.0 m
$w_i =$	Infill Weight = (L x h x $\gamma_i$ ) /1000	31.1 kN/m	
$w_c =$	Cover Weight = L x $w_c$	0 kN/m	
$\tau_w =$	Factored Web Tensile	2.25 kN/m	Design Tensile (Property of MiraCell)
$F_D =$	Driving Force = ( $w_i + w_c$ ) x sin $\alpha$	17.8 kN/m	Weight + Toe load
	Factored Driving force = fos x $F_D$	23.2 kN/m	Weight only
	Factored Driving force	23.2 kN/m	Weight + Toe load
$F_R =$	Frictional Resistance		
	= ( $w_i + w_c$ ) cos $\alpha$ x tan $\phi$	13.5 kN/m	
	Factor of Safety Sliding only = $F_R / F_D$	0.76	Shear Only
	Max. Available Factor of Safety = ( $F_R + \tau_w$ )/ $F_D$	0.89	with MiraCell

**J-pin Anchor Details**

$F_{dnet} =$	Net Driving		
	(fos x $F_D$ - $F_R$ )/L	0.79 kN/sq.m	Factored
	Max. MiraCell Length (Unrestrained)	1500 mm	
	i.e. Max. J-pin spacing along the slope	1421 mm	(7 cells spacing)

Length of J pin	<b>600</b> mm	
d = Diameter	<b>12</b> mm	
$l_b$ = Buried Length of J pin	<b>450</b> mm	(length of J pin - MiraCell cell height)
$\phi_f$ = Soil Friction at Base	<b>28</b> degrees	
$C_f$ = Soil Cohesion	<b>20</b> kN/sq.m	
$\gamma_f$ = Unit Weight	<b>20.0</b> kN/cu.m	

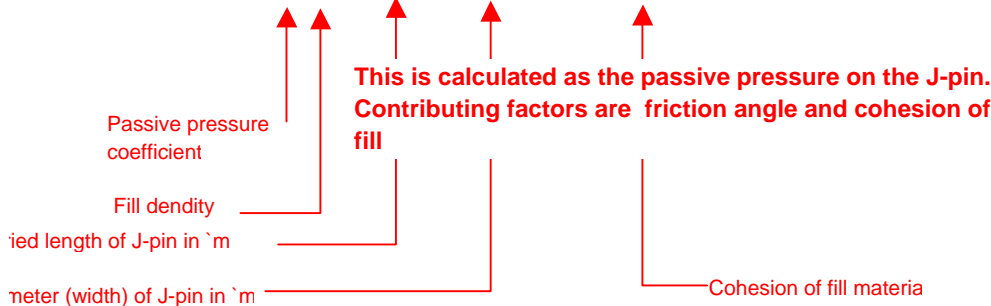
$K_a$	= $(1 - \sin \phi_f) / (1 + \sin \phi_f)$	0.361
$K_p$	= $1 / k_a$	2.770

**J pin spacing**

$S_H$ = Horizontal Spacing @ every	<b>2</b> Cells =	488 mm
$S_V$ = Spacing Along Slope @ every	<b>5</b> Cells =	1000 mm

R = J pin Resistance = 283 N Single Pin

$$= \{0.5 k_p \gamma_f (l_b/1000)^2 (d/1000) + 2 C_f (d/1000) (l_b/1000)\} 1000$$



Total Force Acting on a J pin

$$= F_{dnet} (S_V \times S_H) \times 1000 = 386 \text{ N}$$

**Unsatisfactory Tendon Required or Reduce Stakes Spacing**

n = No of Rows of J pins = $L / S_V$	12
$R^1$ = J pin Resistance (kN/m) = $R \times n / S_H$	7.0 Resultant
J pin Resistance (kN/sq.m) = $R / S_H$	0.57 Net Resultant

$$F^2_R = \text{Resisting Force (kN/m)} = R^1 + F_R = 20.5$$

Factor of Safety = $F^2_R / F_D$	1.15 Shear, Stakes
Maximum Available F.S = $(F^2_R + \tau_w) / F_D$	1.28 Anchored MiraCell

**Unsatisfactory, Tendons Required**

**Tendons**

Required Tension =  $\text{fos} \times F_D - \tau_w - F^2_R = 0.43 \text{ kN/m}$

$\tau$ = Ultimate Strength	5 kN	
FOS - Tendons < 3 >	<b>3</b>	
$S_T$ = Tendon Spacing @ every	<b>2</b> Cell	488 mm
Tendons / Slot	<b>1</b>	

$$\tau_A = \text{Available Tension / Slot} = \tau / f_{os_{\text{tendon}}} \quad 1.7 \text{ kN}$$

$$\tau_A^1 = \text{Available Tension} = \tau_A \times 1000 / S_T \quad 3.42 \text{ kN/m} \quad \textbf{Satisfactory}$$

**Maximum available F.S**

$$= (F_R^2 + \tau_w + \tau_A^1) / F_D$$

**1.47 Anchored Tendons with MiraCell**

**Crest Slope Anchorage**

Required Anchorage 0.8 kN/m  
 Depth Below Crest 150 mm

Embedment Length **0.00** m Weight of Concrete neglected  
 Infill Unit Weight **0.0** kN/cu.m Compacted infill at the berm  
 Soil Friction **28** degree

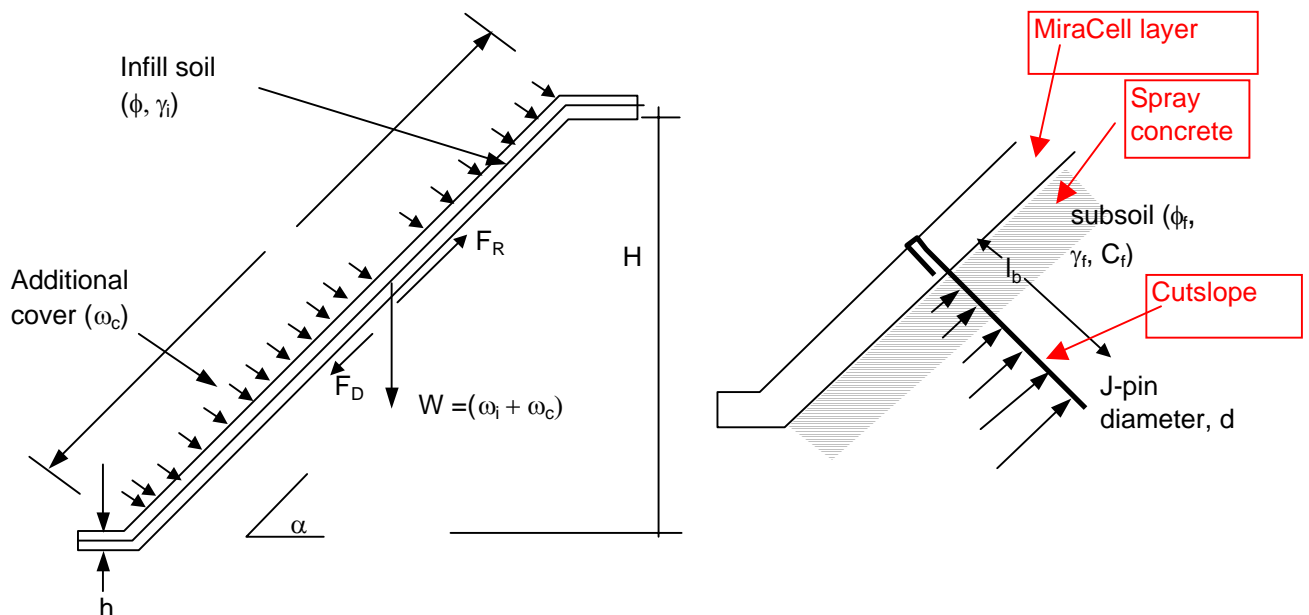
Surcharge 0.00 kN/m  
 Resisting Force 0.00 kN/m  
 Capacity of Crest Anchor required 0.81 kN/m no. Tendons per meter = 2.0  
 Capacity of Crest Anchor required 0.40 kN/tendon = 400N  
 Tendon spacing = 488.00 mm

***Provide J-pins at every cell spacing at berm and embed J-pins in concrete***

J-pin resistance of single pin = 283 N  
 For 2 J-pins within 488mm spacing = 566.6 N > 400 N Satisfactory

**Summary**

- 1 MiraCell** MC-150-30, Standard cell 150mm high (6") MiraCell sections
- 2 J-pins** Steel J-pins, 600 mm long 12 mm dia.  
 spacing 488 mm horizontally (every 2 cells)  
 1000 mm along slope (every 5 cells)
- 3 Tendon** Polypropylene tendon of breaking strength 5.00 kN
- 4 Infil** Topsoil on slope surface, Gr. 20 concrete in berm drains



<b>Project Name</b>	<b>Tung Tau Cottage</b>
<b>Description</b>	<b>MiraCell Slope Cover on Rockfill slope</b>
<b>Designed by</b>	IECS
<b>Date</b>	17-04-2002

**Design Parameters**

$\alpha$ =	<b>SLOPE ANGLE</b>	<b>35.0</b> degrees	<b>1 : 1.4</b>
L =	<b>DESIGN SLOPE LENGTH</b>	<b>12.2</b> metres	<b>V : H</b>
$\phi$ =	<b>ANGLE OF INTERNAL FRICTION ,</b>	<b>28</b> degrees	
l =	<b>CELL SIZE (200/400)</b>	<b>200</b> mm	
h =	<b>CELL HEIGHT (75/100/150/200)</b>	<b>150</b> mm	
$\gamma_i$ =	<b>INFILL DENSITY</b>	<b>17.00</b> kN/cu.m	
$\omega_c$ =	<b>ADDITIONAL COVER</b>	<b>0</b> mm	
	<b>COVER UNIT WEIGHT</b>	<b>0</b> kN/sq.m	
	<b>TOE LOAD</b>	<b>0</b> kN/cu.m	
fos =	<b>DESIGN FACTOR OF SAFETY</b>	<b>1.30</b>	

After installation no additional cover

$\tau$ =	<b>INFILL TYPE , 1 Soil, 2 Concrete</b>	<b>1</b>	
	<b>TENDON TENSILE FORCE</b>	<b>5.00</b> kN	510 kg

	Slope ( H : V )	1.4	
	Sin $\alpha$	0.574	
	Cos $\alpha$	0.819	
	Friction Coefficient = tan $\phi$	0.532	
H =	<b>Vertical Height = L x sin <math>\alpha</math></b>	<b>7.0 m</b>	23.0 m
$w_i$ =	Infill Weight = (L x h x $\gamma_i$ ) /1000	31.1 kN/m	
$w_c$ =	Cover Weight = L x $\omega_c$	0 kN/m	
$\tau_w$ =	Factored Web Tensile	2.25 kN/m	Design Tensile (Property of MiraCell)
$F_D$ =	Driving Force = ( $w_i + w_c$ ) x sin $\alpha$	17.8 kN/m	Weight + Toe load
	Factored Driving force = fos x $F_D$	23.2 kN/m	Weight only
	Factored Driving force	23.2 kN/m	Weight + Toe load
$F_R$ =	Frictional Resistance		
	= ( $w_i + w_c$ ) cos $\alpha$ x tan $\phi$	13.5 kN/m	
	Factor of Safety Sliding only = $F_R / F_D$	0.76	Shear Only
	Max. Available Factor of Safety = ( $F_R + \tau_w$ ) / $F_D$	0.89	with MiraCell

**J-pin Anchor Details**

$F_{dnet}$ =	Net Driving		
	(fos x $F_D$ - $F_R$ ) / L	0.79 kN/sq.m	Factored
	Max. MiraCell Length (Unrestrained)	1500 mm	
	i.e. Max. J-pin spacing along the slope	1421 mm	(7 cells spacing)
	Length of J pin	<b>400</b> mm	

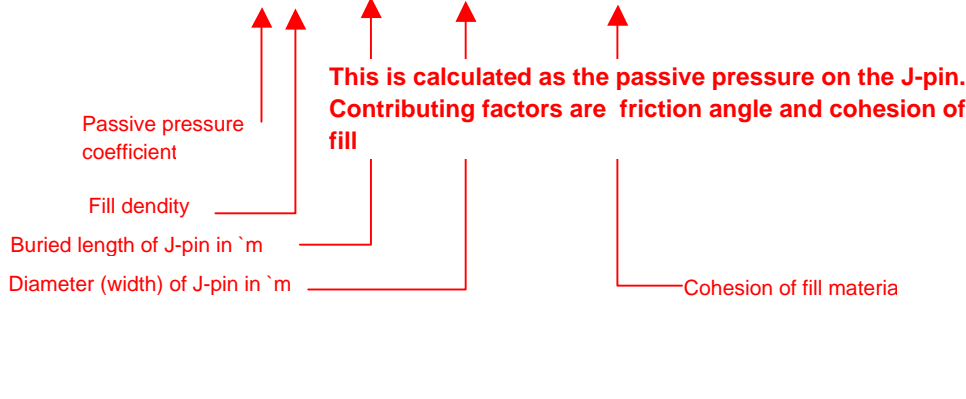
d =	Diameter	<b>12</b> mm	
l <sub>b</sub> =	Buried Length of J pin	<b>250</b> mm	(length of J pin -MiraCell cell height)
φ <sub>f</sub> =	Soil Friction at Base	<b>35</b> degrees	
C <sub>f</sub> =	Soil Cohesion	<b>40</b> kN/sq.m	
γ <sub>f</sub> =	Unit Weight	<b>20.0</b> kN/cu.m	

Ka = (1-sin φ<sub>f</sub>)/(1+sin φ<sub>f</sub>) = 0.271  
 Kp = 1 / ka = 3.690

**J pin spacing**

S <sub>H</sub> =	Horizontal Spacing @ every	<b>2</b> Cells =	488 mm
S <sub>V</sub> =	Spacing Along Slope @ every	<b>5</b> Cells =	1000 mm

R = J pin Resistance = 268 N Single Pin  
 = {0.5 k<sub>p</sub> γ<sub>f</sub> (l<sub>b</sub>/1000)<sup>2</sup> (d/1000) + 2 C<sub>f</sub> (d/1000) (l<sub>b</sub>/1000)} x 1000



Total Force Acting on a J pin

$F_{\text{net}} (S_V \times S_H) \times 1000 = 386 \text{ N}$

**Unsatisfactory Tendon Required  
or Reduce Stakes Spacing**

n =	No of Rows of J pins = L / S <sub>V</sub>	12
R <sup>1</sup> =	J pin Resistance (kN/m) = R x n / S <sub>H</sub>	6.6 Resultant
	J pin Resistance (kN/sq.m) = R / S <sub>H</sub>	0.54 Net Resultant

F<sub>R</sub><sup>2</sup> = Resisting Force (kN/m) = R<sup>1</sup> + F<sub>R</sub> = 20.1

Factor of Safety = F<sub>R</sub><sup>2</sup> / F<sub>D</sub> = 1.13 Shear, Stakes

Maximum Available F.S = (F<sub>R</sub><sup>2</sup> + τ<sub>w</sub>) / F<sub>D</sub> = 1.25 Anchored MiraCell

**Unsatisfactory, Tendons Required**

**Tendons**

Required Tension

$\text{fos} \times F_D - \tau_w - F_R^2 = 0.81 \text{ kN/m}$

τ = Ultimate Strength = 5 kN

FOS - Tendons < 3 >

S <sub>T</sub> =	Tendon Spacing @ every	<b>2</b> Cell	488 mm
	Tendons / Slot	<b>1</b>	

τ<sub>A</sub> = Available Tension / Slot = τ / fos<sub>tendon</sub> = 1.7 kN



<b>Project Name</b>	<b>Tung Tau Cottage</b>
<b>Description</b>	<b>MiraCell Slope Cover - Stability during infilling</b>
<b>Designed by</b>	IECS
<b>Date</b>	17-04-2002

**This calculation was prepared based on your 1st letter. However, it is assumed this issue does not arise as per your second letter**

**Design Parameters**

$\alpha$ =	<b>SLOPE ANGLE</b>	<b>35.0</b> degrees	<b>1 : 1.4</b>
L =	<b>DESIGN SLOPE LENGTH</b>	<b>12.2</b> metres	<b>V : H</b>
$\phi$ =	<b>ANGLE OF INTERNAL FRICTION ,</b>	<b>28</b> degrees	
l =	<b>CELL SIZE (200/400)</b>	<b>200</b> mm	
h =	<b>CELL HEIGHT (75/100/150/200)</b>	<b>150</b> mm	
$\gamma_i$ =	<b>INFILL DENSITY</b>	<b>17.00</b> kN/cu.m	
$\omega_c$ =	<b>ADDITIONAL COVER</b>	<b>0</b> mm	
	<b>COVER UNIT WEIGHT</b>	<b>1.4</b> kN/sq.m	
	<b>TOE LOAD</b>	<b>0</b> kN/cu.m	
fos =	<b>DESIGN FACTOR OF SAFETY</b>	<b>1.30</b>	
	<b>INFILL TYPE , 1 Soil, 2 Concrete</b>	<b>1</b>	
$\tau$ =	<b>TENDON TENSILE FORCE</b>	<b>5.00</b> kN	510 kg

	Slope ( H : V )	1.4	
	Sin $\alpha$	0.574	
	Cos $\alpha$	0.819	
	Friction Coefficient = tan $\phi$	0.532	
H =	<b>Vertical Height = L x sin <math>\alpha</math></b>	<b>7.0 m</b>	23.0 m
$w_i$ =	Infill Weight = (L x h x $\gamma_i$ ) /1000	31.1 kN/m	
$w_c$ =	Cover Weight = L x $\omega_c$	17.08 kN/m	
$\tau_w$ =	Factored Web Tensile	2.25 kN/m	Design Tensile (Property of MiraCell)
$F_D$ =	Driving Force = ( $w_i + w_c$ ) x sin $\alpha$	27.6 kN/m	Weight + Toe load
	Factored Driving force = fos x $F_D$	35.9 kN/m	Weight only
	Factored Driving force	35.9 kN/m	Weight + Toe load
$F_R$ =	Frictional Resistance		
	= ( $w_i + w_c$ ) cos $\alpha$ x tan $\phi$	21.0 kN/m	
	Factor of Safety Sliding only = $F_R / F_D$	0.76	Shear Only
	Max. Available Factor of Safety = ( $F_R + \tau_w$ ) / $F_D$	0.84	with MiraCell

**J-pin Anchor Details**

$F_{dnet}$ =	Net Driving		
	( fos x $F_D$ - $F_R$ ) / L	1.22 kN/sq.m	Factored
	Max. MiraCell Length (Unrestrained)	1500 mm	

i.e. Max. J-pin spacing along the slope 1421 mm (7 cells spacing)

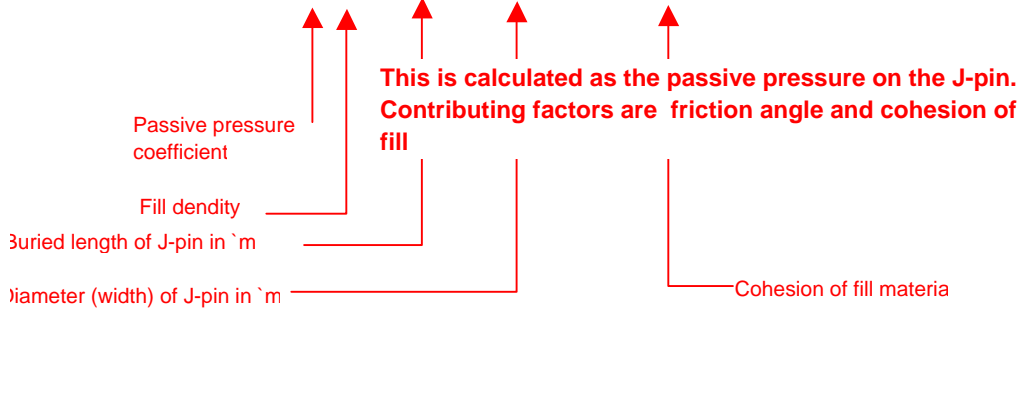
Length of J pin	<b>400</b> mm	
d = Diameter	<b>12</b> mm	
l <sub>b</sub> = Buried Length of J pin	<b>250</b> mm	(length of J pin - MiraCell cell height)
φ <sub>f</sub> = Soil Friction at Base	<b>35</b> degrees	
C <sub>f</sub> = Soil Cohesion	<b>35</b> kN/sq.m	
γ <sub>f</sub> = Unit Weight	<b>20.0</b> kN/cu.m	

K<sub>a</sub> = (1-sin φ<sub>f</sub>)/(1+sin φ<sub>f</sub>) = 0.271  
 K<sub>p</sub> = 1 / k<sub>a</sub> = 3.690

**J pin spacing**

S <sub>H</sub> = Horizontal Spacing @ every	<b>2</b> Cells =	488 mm
S <sub>V</sub> = Spacing Along Slope @ every	<b>5</b> Cells =	1000 mm

R = J pin Resistance = 238 N Single Pin  
 $= \{0.5 k_p \gamma_f (l_b/1000)^2 (d/1000) + 2 C_f (d/1000) (l_b/1000)\} 1000$



Total Force Acting on a J pin  
 $= F_{dnet} (S_V \times S_H) \times 1000 = 598 \text{ N}$  **Unsatisfactory Tendon Required or Reduce Stakes Spacing**

n = No of Rows of J pins = L / S<sub>V</sub> = 12  
 R<sup>1</sup> = J pin Resistance (kN/m) = R x n / S<sub>H</sub> = 5.8 Resultant  
 J pin Resistance (kN/sq.m) = R / S<sub>H</sub> = 0.48 Net Resultant

F<sup>2</sup><sub>R</sub> = Resisting Force (kN/m) = R<sup>1</sup> + F<sub>R</sub> = 26.8

Factor of Safety = F<sup>2</sup><sub>R</sub> / F<sub>D</sub> = 0.97 Shear, Stakes  
 Maximum Available F.S = (F<sup>2</sup><sub>R</sub> + τ<sub>w</sub>) / F<sub>D</sub> = 1.05 Anchored MiraCell

**Unsatisfactory, Tendons Required**

**Tendons**

Required Tension = fos x F<sub>D</sub> - τ<sub>w</sub> - F<sup>2</sup><sub>R</sub> = 6.85 kN/m  
 τ = Ultimate Strength = 5 kN

FOS - Tendons < 3 >  
 $S_T =$  Tendon Spacing @ every 

3
2
1

 Cell 488 mm  
 Tendons / Slot

$\tau_A =$  Available Tension / Slot =  $\tau / \text{fos}_{\text{tendon}}$  1.7 kN

$\tau_A^1 =$  Available Tension =  $\tau_A \times 1000 / S_T$  3.42 kN/m **Unsatisfactory, Reduce Tendon Spacing**

**Maximum available F.S**

$$= (F_R^2 + \tau_w + \tau_A^1) / F_D$$

**1.18 Anchored Tendons with MiraCell**

**Crest Slope Anchorage**

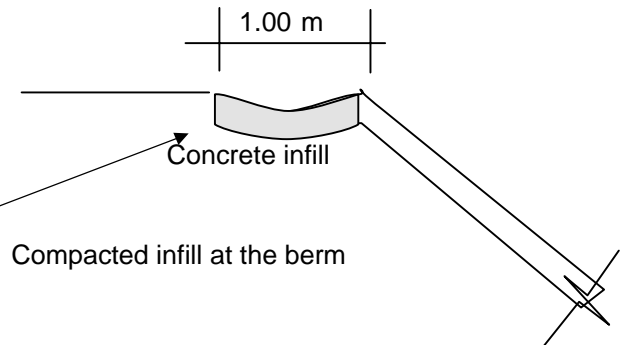
Required Anchorage  
 Depth Below Crest

12.9 kN/m  
 150 mm

Embedment Length  
 Infill Unit Weight  
 Soil Friction

1.00
23.6
28

m  
 kN/cu.m  
 degree



Surcharge

3.54 kN/m

Resisting Force

1.88 kN/m

Capacity of Crest Anchor required

11.00 kN/m

no. Tendons per meter = 2.0

Capacity of Crest Anchor required

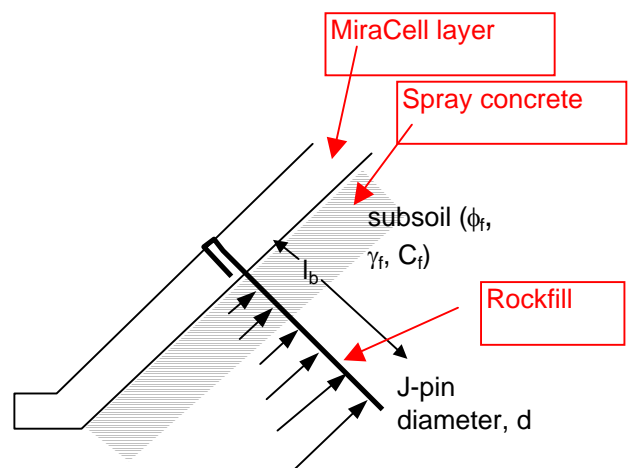
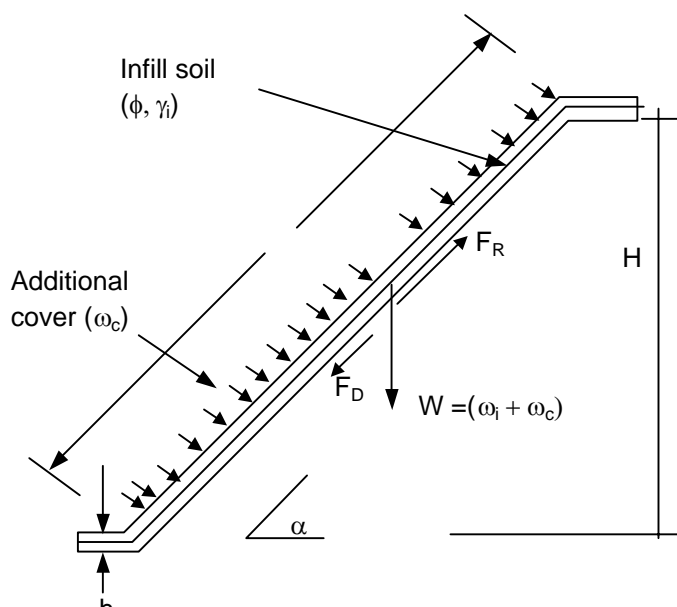
5.37 kN/tendon

= 1207.02 lb/ tendon

**Provide J-pins at every cell spacing at berm and embed J-pins in concrete**

**Summary**

- 1 MiraCell** MC-150-30, Standard cell 150mm high (6") MiraCell sections
- 2 J-pins** Steel J-pins, 400 mm long 12 mm dia.  
 spacing 488 mm horizontally (every 2 cells)  
 1000 mm along slope (every 5 cells)
- 3 Tendon** Polypropylene tendon of breaking strength 5.00 kN
- 4 Infil** Gr. 20 concrete.



## 1- Cover Unit Weight

Cover unit weight is to allow for any thickly grown vegetation, shrubs etc. or any artificial objects (e.g concrete paving slabs for landscaping). It is not possible to design for a load of 5 Ton (50kN) acting on an area of only 2.4 sq.m at a time (2x0.4x3.0) as a uniform load over the entire slope surface.

Instead, some precaution should be used when moving the excavator. It is possible to distribute the load on the two tracks to wider area by using timber/ metal plates across the tracks (say 3m wide). Considering full length of slope (berm to berm) as the area of acting of this load assuming load distribution due to tendons along the slope, then the distributed load become  $\{50 / (3 \times 12.2)\} = 1.37 \text{ kN/m}^2$

I used 1.4kN/m<sup>2</sup> as additional cover and do the calculation.

I get FOS of 1.18 (anchored MiraCell with Tendons)

Eventhough this is less than the normally allowed 1.3 due to the fact this additional cover weight is acting only during installation, FOS above 1.0 can be taken as satisfactory.

However, it should be left to the site supervisors to decide the allowing of excavator movement depending on the first few trial runs. Other suitable arrangements (hoist / crane) may be considered as alternative.

As per your second letter this issue will be disregarded.

## 2 - Angle of Internal Friction

Angle of internal friction is used to calculate the frictional resistance between MiraCell cover and geotextile layer. A value of 30 deg. can be assumed as reasonable considering possible rough surface due to stones below which can give rise to friction. In the calculation however if a lesser friction angle is used for lesser compaction then the weight of infill will also reduce. In the calculation I used 28 deg. for friction angle and 17kN/m<sup>2</sup> as density

## 3 -Calculation for slope cover on cut slope

Please refer the sheet 'cut slope'. Cohesion value is reduced to 20kN/m<sup>2</sup> for cut slope. For rockfill with spray concrete a value of 40kN/m<sup>2</sup> is assumed. These should be very reasonable assumptions for the given conditions

## 4 -Pin Resistance on the crest anchorage

Please note that 1.0m embedment does not mean the driving depth of J-pin. It is the embedment (or the extension) of the MiraCell layer over the berm. This will give rise to friction resistance to a certain value based on weight of MiraCell cover (1.0m x 0.15m x 23.6kN/m<sup>3</sup>) and the friction angle. As per your second letter I have neglected this friction component in the design

## Rockfill Slope

With the reduction of Friction angle and due to the concerns of machinery movement and limitations due to friction values, it is recommended to modify the J-pin Spacing to 2 cell horizontally (488mm) and 5 cell along slope (1000mm).

With this arrangement the number of J-Pin requirement will be increased by approx. 20%

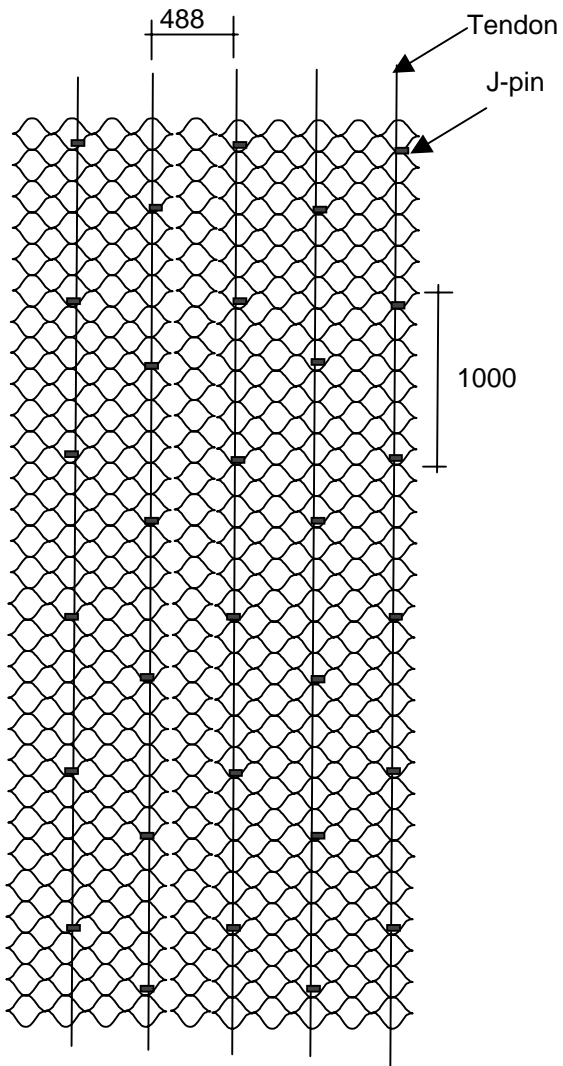
## Cut Slope

Due to low friction angle and cohesion values it is recommended to use normal J-pin of 600mm length (450mm buried length) . Installation of 600mm long pins will not be a problem in cut slope.

The J-pin spacing need to be re-arranged to 2 cell horizontally (488mm) and 5 cell along slope (1000mm).

Selecting 2 cell horizontal spacing for J-pin will make the tying of tendons with J-pins easier as the tendon spacing also every 2 cell.

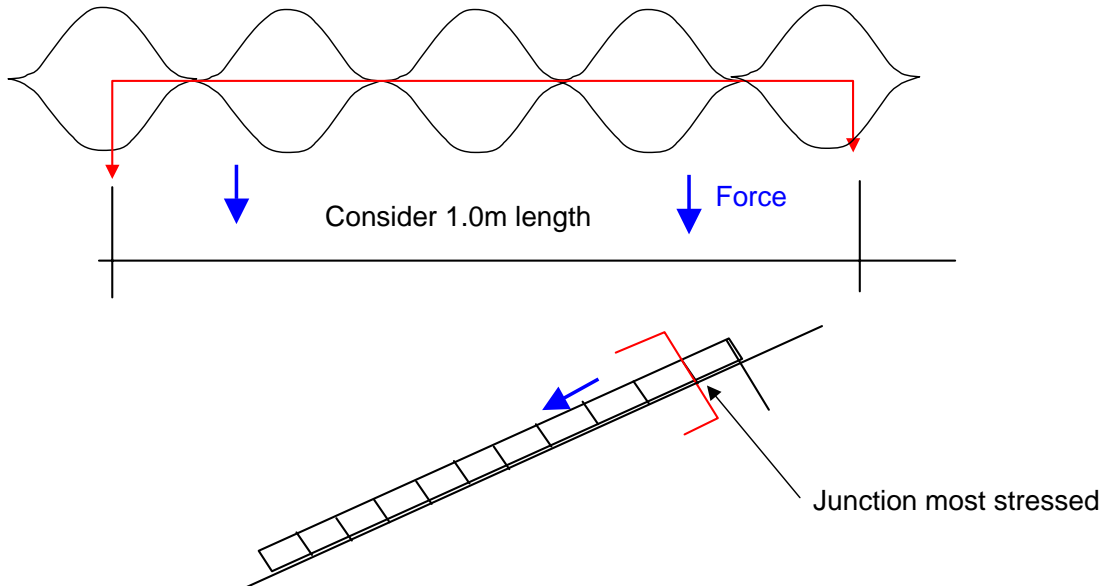
**Following diagram illustrates the J-pin and Tendon arrangement**



J-pin and Tendon Arrangement for  
Rockfill slope and cut slope

**MiraCell Cellular Confinement System**  
**Calculation of Joint Strength Based on Test Results**

**A Considering Joint Strength as Critical**



Junction Strength = 570 lbf/ 8"  
 (As Per Tests Carried out by Independent Laboratory in Singapore)

$$= \frac{570 \times 9.81}{2.206 \times 1000} \quad \text{kN/ 8"}$$

$$= 2.53 \text{ kN/(0.2m)}$$

$$= 2.53 \times 5 = 12.65 \text{ kN/m}$$

In the design disturbing forces are calculated based on a 1m width of MiraCell slope cover  
 Therefore,

Consider 1m length of MiraCell section

spacing of weld joints = 244mm (fully stretched section)

Therefore, number of joints / 1m length =  $1000 / 244 = 4.09$   
 say 4.0

Total joints length of 150mm thick section =  $4 \times 0.15 = 0.6\text{m}$

Therefore, total joint strength =  $0.6 \times 12.65 = 7.59 \text{ kN/m}$  (m width of MiraCell protection)

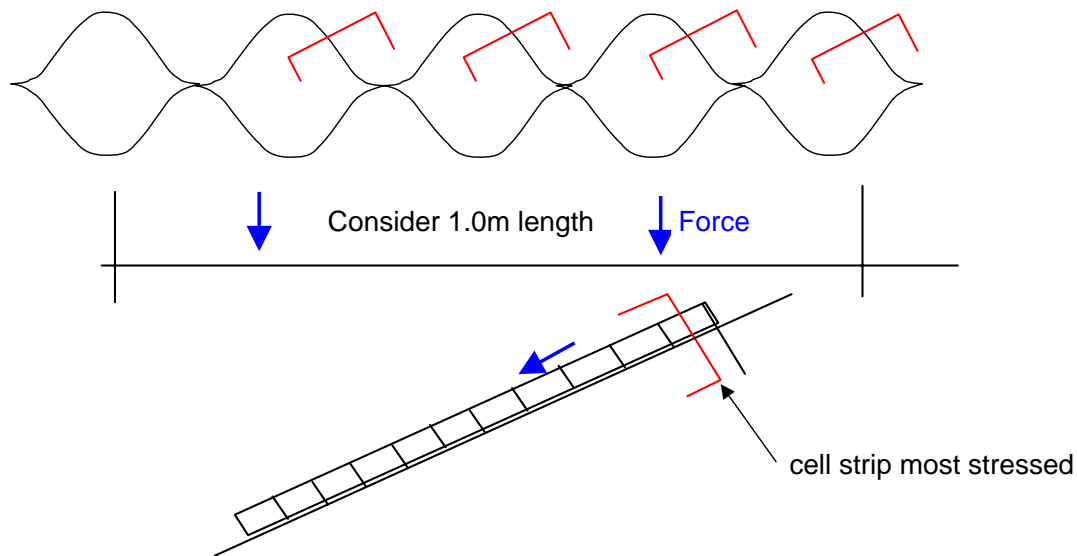
For Safety Factor of 2.5

$$= 7.59 / 2.5$$

**Joint Strength = 3.04 kN/m**

Value used in the calculation 2.25 kN/m is therefore conservative

## **B Considering Web Tensile Strength as Critical**



Based on Test Results by GSE

Tensile Strength at Yield = 15N/mm per 1.0mm thick section

MiraCell height = 150mm and thickness is 1.2mm

Therefore, corresponding Tensile strength =  $15 \times 1.2 \times 0.15 = 2.7 \text{ kN per } 6''$

This value is based on minimum test results with low elongation %

2.7kN is for a single cell.

Considering 1m width having 4 cells

Total web tensile strength =  $2.7 \times 4 = 10.8 \text{ kN/m}$  (m width of MiraCell protection)

**For FOS of 2 Design Web Tensile = 5.4 kN/m**

Value used in the calculation 2.25 kN/m is therefore conservative

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## J-Pin Stability Check

Diameter of J-pin 12mm and length 400mm

Buried 250mm including 100mm in Spay concrete and 150mm in Roackfill

J-pin is inserted in pre-drilled hole and will be grouted.

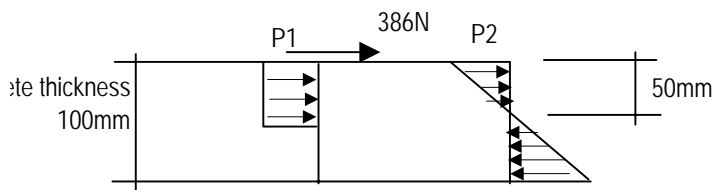
Assumptions.

- 1 Corrosion of J-pin  
2mm outer surface is allowed for corrosion over the design period.
- 2 Concrete Strength  
20 N/mm<sup>2</sup>
- 3 Steel shear force  $f_{sv}$   
80 N/mm<sup>2</sup>
- 4 Bond stress of re-bar embedded in concrete  
1.7N/mm<sup>2</sup>
- 5 Thickness of spray concrete  
100 mm
- 6 Load load transfer from J-Pin to concrete  
takes within top 50mm.

Given J-pin resistance

$$= 386 \text{ N}$$

### **Check for Maximum Concrete Stress**



$$P1 = \frac{\text{Force}}{\text{Area}} = \frac{386}{50 \times (12-4)} = 0.97 \text{ N/mm}^2$$

$$M = \frac{386 \times 50}{2} = 9650 \text{ N. mm}$$

$$P2 = \frac{6M}{bd^2} = \frac{6 \times 9650}{8 \times 50^2} = \frac{57900}{20000} = 2.895$$

$$\text{Max pressure} = P1 + P2 = 0.97 + 2.895 = 3.86 \text{ N/mm}^2$$

$$3.86 \text{ N/mm}^2 < 20 \text{ N/mm}^2 \text{ Satisfactory}$$

### **Check For Bearing Pressure of spray concrete**

Area of J-pin bearing against shotcrete =  $(12-4) \times 100 = 800 \text{ mm}^2$

Concrete strength =  $20 \text{ N/mm}^2$

Therefore, concrete bearing capacity =  $20 \times 800 = 16,000 \text{ N}$   
 $> 386 \text{ N}$ , O.K.

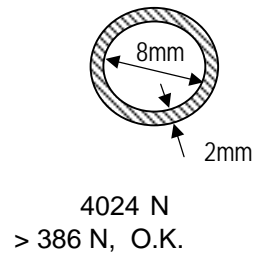
### **Check for Shear of J-pin**

Effective diameter of J-pin =  $12 - 4 = 8\text{mm}$

Shear strength (fsv) for mild steel  
=  $80\text{ N/mm}^2$

Pin area =  $\pi \times 4^2 = 50.3\text{ mm}^2$

J-pin shear strength =  $80 \times 50.3 =$



$4024\text{ N}$   
 $> 386\text{ N}$ , O.K.

**Check for Pull-out Resistance of J-pin**

Steel bond stress =  $1.7\text{ N/mm}^2$

Safety Factor = 3

Allowable bond stress =  $1.7/3 = 0.57$

Perimeter of J-pin =  $\pi \times 8 = 25.13$

Bond length =  $100\text{mm}$

Pull-out resistance = total bond force

=  $1424.2\text{ N} > 386\text{ N}$ , O.K.

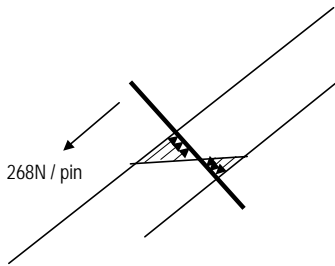
- i) A theoretical 10mm dia. hole will be suitable. Actual size of drill hole is most probably larger than 10mm if drilled with 10mm drill bit. A few installations on site can determine if driving is difficult and if it tends to break the concrete layer. In this case a larger size hole with grout fill can be used.
- ii) For ultimate corrosion protection galvanizing of J-pins will be required. Applying two coats of anticorrosive paint is recommended if they are installed in pre-drilled holes without the need of forced driving.

However, it should be noted that it will take several years to corrode 1mm of road diameter. By this time a well grown root system of vegetation can add to the anchorage of protection layer

- iii) Pullout resistance of the J-pin is not an issue in this type of installation. Main criteria is to resist shearing. Applied loads direction are perpendicular to the direction of pullout

The design J-pin resistance (soil shear) is 268N per 12mm dia. pin (please refer to previous design calculations)  
 J-pin resistance is limited to soil shear in our calculation

Normally the shear resistance of mild steel is 250N/mm<sup>2</sup>. Therefore, 12mm dia. rod provides shearing resistance of nearly 100 times higher than the anticipated soil shear value.



Assuming sprayed concrete is grade 15  
 Compressive strength of Gr. 15 concrete is > 15N/mm<sup>2</sup>

Maximum force applied by J-pin (P) = 268 N  
 spread over area (A) of 12mm (dia. / width of J-pin) x 100mm (length in concrete)

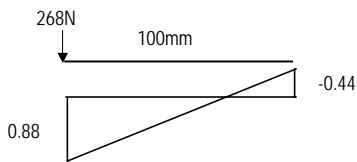
Avg. loading on concrete (P/A) = 268 / (12 x 100) = 0.22 N/mm<sup>2</sup> < 15N/mm<sup>2</sup>

Therefore, Bearing of concrete Satisfactory

Max. load = (P/A) + {1+6e/L}      L=100mm  
 max. e = L/2

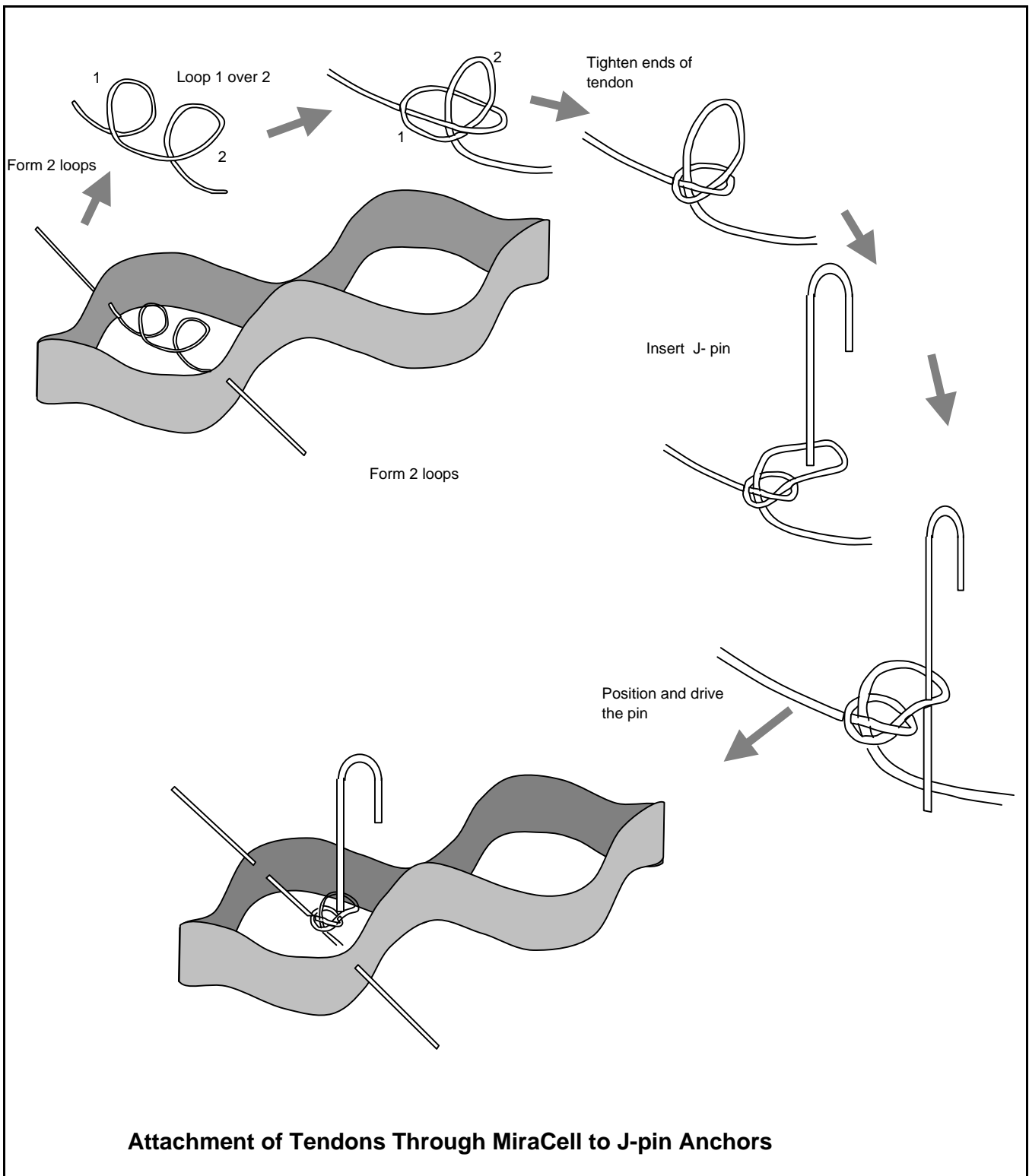
Max load = (P/A) x (1+6/2)  
 = 0.22 x 4 = 0.88 N/mm<sup>2</sup> < 15 N/mm<sup>2</sup>      O.K.

Min. load = (P/A) x (1-6e/L)  
 = 0.22 x -2 = -0.44N/mm<sup>2</sup>



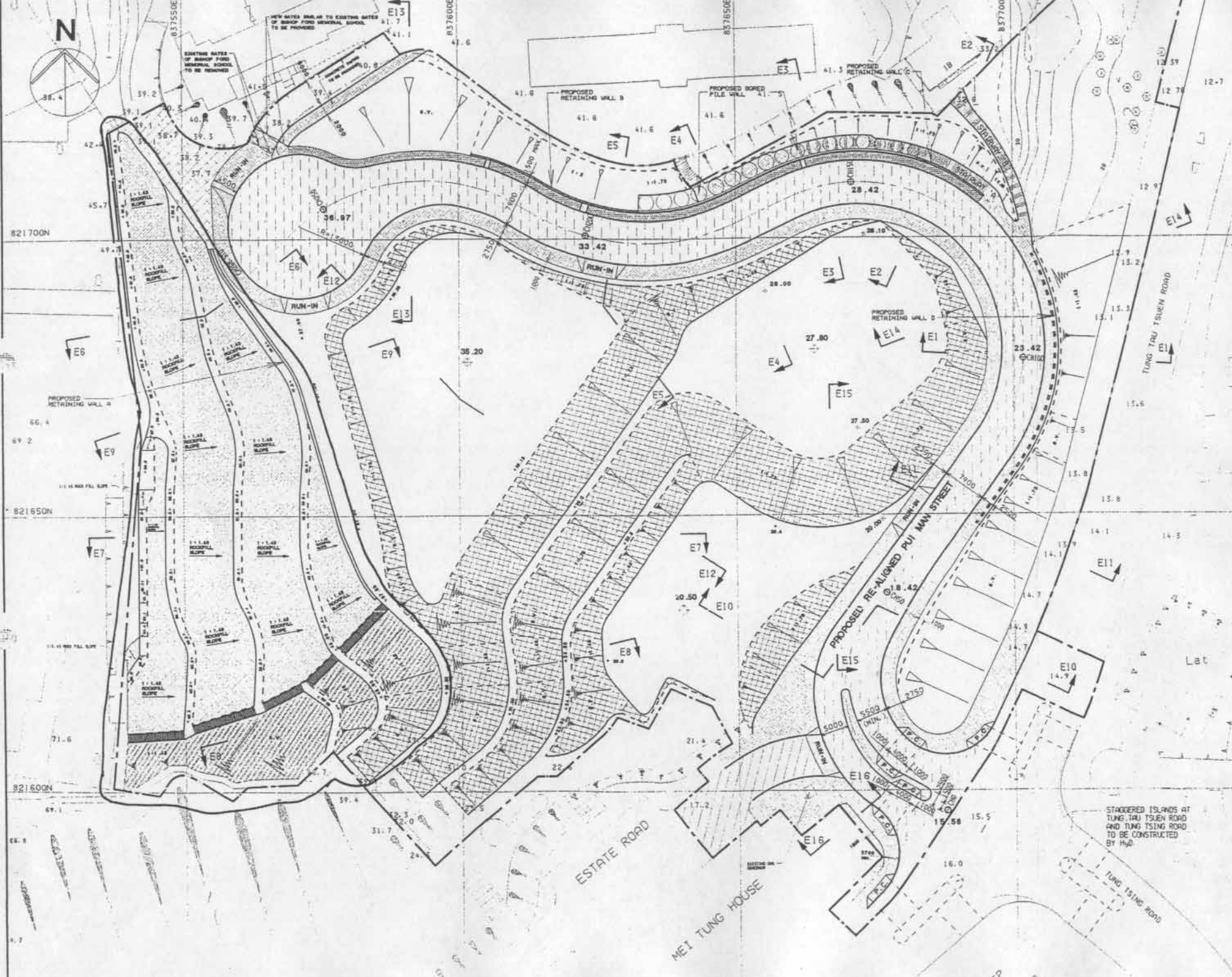
From above it is clear that in our design calculations the J-pin resistance is limited to soil shear. The J-pin and concrete are much stronger to have any impact on them by the applied load.

- iv) No change in connection details of J-pins with tendons and anchorage detail of the tendon at the crest / toe (ref. next sheet)
- v) Laboratory Test Results
- vi) No change



### Attachment of Tendons Through MiraCell to J-pin Anchors

International Erosion Control Systems Sdn Bhd No. 13A, Lot 40299, Simpang 544-22 Jalan Jerudong BG 3122, Brunei Darussalam, Tel: 673-2-612717 Fax: 673-2-612720 Website: <a href="http://www.miracell-ccs.com">http://www.miracell-ccs.com</a> email: <a href="mailto:sales@miracell-ccs.com">sales@miracell-ccs.com</a>	All guidelines given by IECS on the use of its industrial products for particular application is given in good faith, free of charge, it does not add to or extend any warranties contained in the company's Standard Conditions of Sale and, save as provided therein, the company accept no liability whatsoever in respect of advice given	DATE	
		DRAWN BY	DRAWING NUMBER



**LEGEND :-**

- EXISTING SLOPE
- PROPOSED CUT SLOPE
- PROPOSED FILL SLOPE
- EXISTING GROUND LEVEL
- PROPOSED FORMATION LEVEL
- PROPOSED FINISHED ROAD LEVEL
- EXISTING RETAINING WALL
- PROPOSED BORED-PILE WALL
- PROPOSED SLOPE MAINTENANCE STRUCTURE
- PROPOSED CONCRETE FOOTWAY
- PROPOSED 120 THICK GRADE 40/20 CONCRETE FOOTING WITH 225 THICK SMALLER SUB-BASE MATERIAL
- PROPOSED FLEXIBLE COMPACTION FOR RE-ALIGNED P&H STREET
- PROPOSED FLEXIBLE COMPACTION FOR EXISTING ROAD OF P&H ROAD ESTATE
- PROPOSED 30MM WALL HEIGHT AREA
- PROPOSED CUT/FILL SLOPE WITH SPRAYED CONCRETE SURFACING
- PROPOSED CUT/FILL SLOPE WITH SPRAYED CONCRETE PROTECTION AND CELLULAR COMPACTION FOR PROPOSED SURFACING
- PROPOSED BORED PILE WALL WITH SPRAYED CONCRETE SURFACING
- SLOPE OPEN BOUNDARY
- WORK OPEN BOUNDARY
- PEDESTRIAN CROSSING

**REVISIONS**

NO.	DESCRIPTION AND DATE	INITIAL AND DESIGNATION
1	SURFACE TREATMENT TO SLOPES REVISED	26.6.91
2	SITE FORMATION LAYOUT REVISED	26.6.91
3	SURFACE TREATMENT TO SLOPES WITH SPRAYED CONCRETE SURFACING CHANGED TO SPRAYED CONCRETE AND CELLULAR COMPACTION FOR PROPOSED SURFACING	26.11.91
4	PLANNING LAYOUT REVISED	26.11.91

NAME AND DESIGNATION	DATE
APPROVED: C.L. CHAN (S.E.)	22.5.91
C.L. CHU (S.E./I)	22.5.91
CHECKED: C.H. PAN (C.E./I)	22.5.91
C.L. HO (S.E./I)	22.5.91
DRAWN: S.F. WONG (T.O.C./I)	22.5.91

**PROJECT**  
**SITE FORMATION WORKS FOR PUBLIC HOUSING DEVELOPMENT AT TUNG TAU COTTAGE AREA**

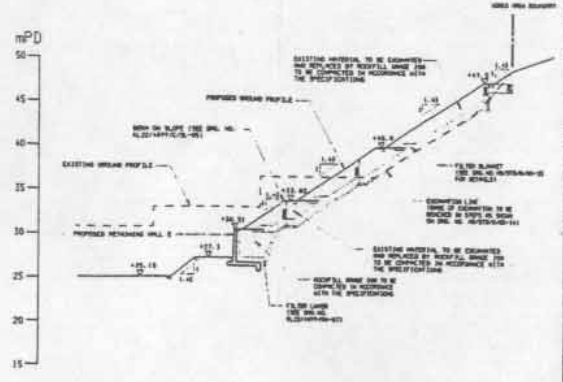
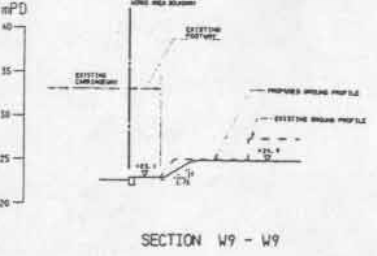
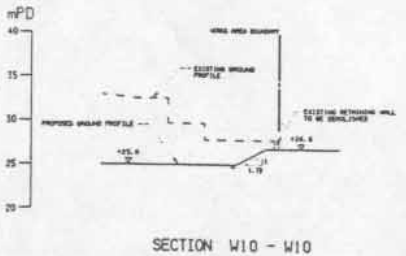
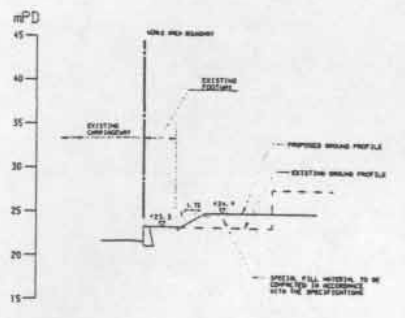
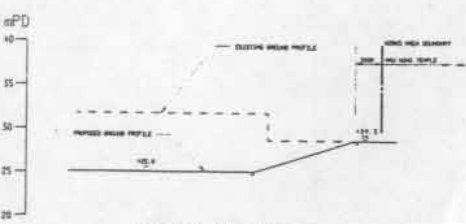
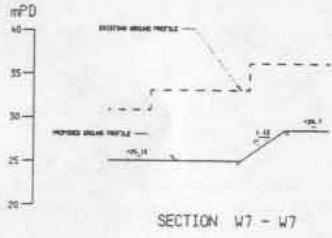
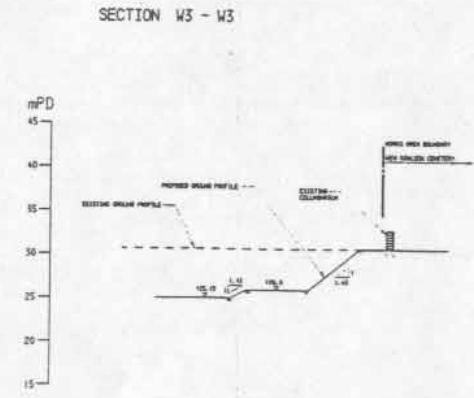
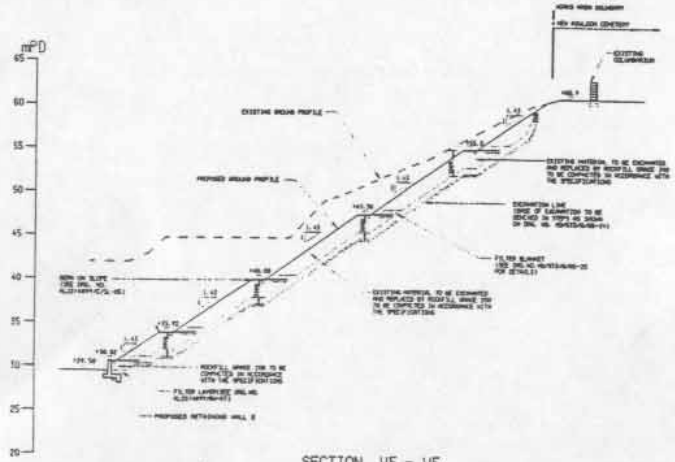
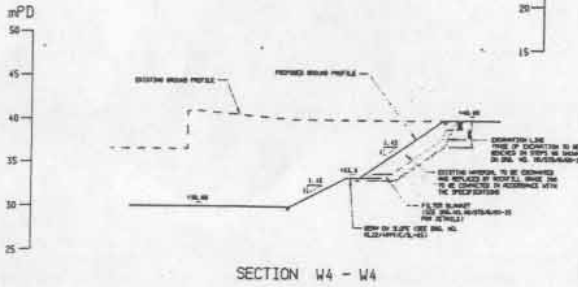
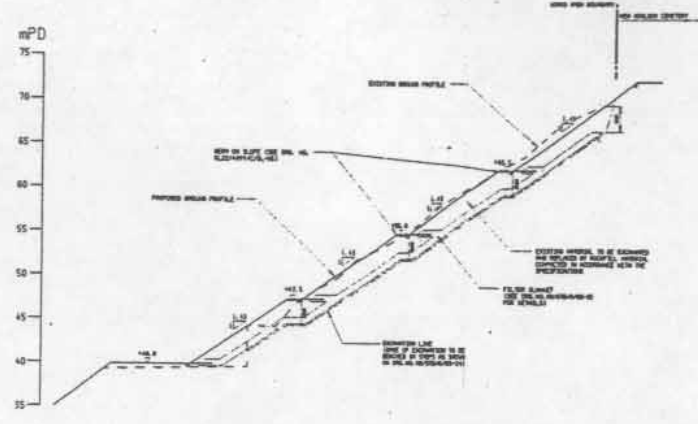
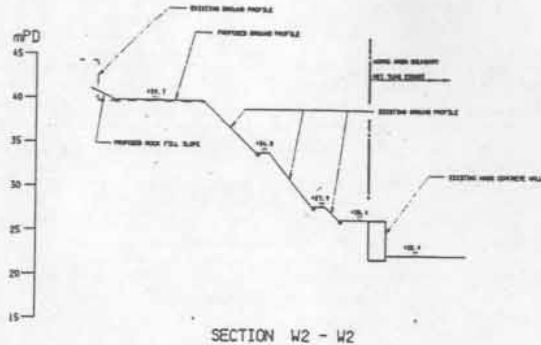
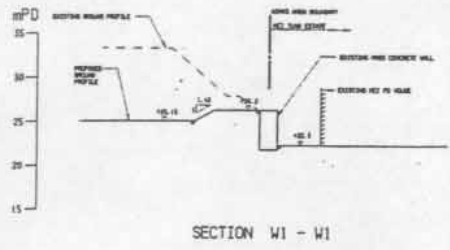
**DRAWING TITLE**  
**GENERAL LAYOUT OF WORKS - EAST SITE**

**SCALE** 1 : 250

**DRAWING NO.** KL22/4899/C/GA-01/B

**DATE** 22.5.91

**DEVELOPMENT AND CONSTRUCTION BRANCH HOUSING DEPARTMENT**



- NOTES**
1. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE STATED.
  2. ALL LEVELS ARE IN METERS ABOVE PRINCIPAL DATUM.
  3. THESE DRAWINGS SHALL BE VIEWED IN CONNECTION WITH THE S.D. NO. KL22/4899/C/SL-03/C.
  4. ALL PROPOSED UNDERGROUND SERVICES ARE NOT SHOWN FOR CLARITY.
  5. SLOPE RATIO TO BE 1:1 UNLESS OTHERWISE STATED.
  6. ALL LEVELS SHOWN ARE APPROXIMATE ONLY.
  7. THE EXACT DEPTH AND EXTENT OF EXISTENCE FOR SLOPE WORKS SHALL BE CONFIRMED ON SITE BY THE O.R.

REVISIONS		INITIAL	DATE
A	1. SECTIONS W1 - W4, W5 - W6 AND W7 - W8 REVISIONS.		
B	1. SECTIONS W9 - W11 - W12 TO BE REVISIONS.		
C	1. MORE 7 REVISIONS.		

NAME AND DESIGNATION	INITIAL	DATE
AUTHORIZED: K.L. CHEANG CDE	ORIGINAL	21.5.91
C.L. CHOI SDE/J	ORIGINAL	22.5.91
CHEKED: C.N. FUN DE/21	ORIGINAL	22.5.91
C.L. HO SDE/C4/1	ORIGINAL	22.5.91
DRAWN: S.P. HO SDE/C4/1	ORIGINAL	22.5.91

PROJECT  
**SITE FORMATION WORKS FOR PUBLIC HOUSING DEVELOPMENT AT TUNG TAU COTTAGE AREA**

DRAWING TITLE  
**CROSS SECTIONS OF SLOPEWORKS - WEST SITE**

SCALE  
 1 : 200

DRAWING NO.  
 KL22/4899/C/SL-03/C





- NOTES**
1. ALL LEVELS ARE IN METERS ABOVE PRACTICAL SEA LEVEL.
  2. ALL DIMENSIONS ARE IN METERS.
  3. LEVELS OF WORKS INDICATED ARE SUBJECT TO CONFIRMATION BY THE D.O. UPON ACTUAL SITE CONDITIONS.
  4. THE LIMITS OF PROPOSED SLOPES ARE APPROXIMATE ONLY AND SHALL BE DETERMINED ON SITE ACCORDING TO INITIAL GRASS SURVEY AFTER SITE CLEARANCE.
  5. FOR SECTION W-1 TO SECTION W-12 REFER TO DRG. NO. KL22/4899/C-1 TO BE CONFIRMED ON SITE.
  6. SETTING OUT OF WORKS AREA BOUNDARY IS TO BE CONFIRMED ON SITE.
  7. ALL PROPOSED FILL SLOPES SHALL BE CONSTRUCTED BY SPECIAL FILL METHOD.
  8. ALL PROPOSED ROOFTOP SLOPES SHALL BE CONSTRUCTED OF ROOFTOP GRADE ONLY.
  9. ALL SOIL SLOPES TO BE WORKED UNDER GRAVITY SURFACE.

- LEGEND**
- EXISTING SLOPE
  - PROPOSED CUT SLOPE
  - PROPOSED FILL SLOPE
  - PROPOSED FILL SLOPE WITH SPANDED CONCRETE SURFACING
  - PROPOSED ROOFTOP FILL SLOPE WITH SPANDED CONCRETE PROTECTION AND CELLULAR CONCRETE FOR WEARABLE SURFACE
  - EXISTING GROUND LEVEL
  - PROPOSED FORMATION LEVEL (± 0.00 M P.S.)
  - WORKS AREA BOUNDARY
  - SETTING OUT POINT
  - PROPOSED SLOPE MAINTENANCE STAIRWAY
  - SLOPE WALL WIDTH

**REVISIONS**

NO.	DESCRIPTION AND DATE	INITIAL	DATE
1	1. ERROR OF ROOFTOP SLOPE REVISED.		
2	2. RETAINING WALLS REVISED.		
3	3. SETTING OUT POINTS REVISED ACCORDINGLY.		
4	4. SURFACE TREATMENT TO SLOPES REVISED.	18.5.91	18.5.91
5	5. SITE BOUNDARY LAYOUT REVISED.		
6	6. SETTING OUT POINTS REVISED ACCORDINGLY.	26.5.91	26.5.91
7	7. SLOPE MAINTENANCE STAIRWAY SLOPE LAYOUT REVISED TO MEET WORKS AREA BOUNDARY.		
8	8. SETTING OUT POINTS REVISED ACCORDINGLY.	18.11.91	18.11.91

**APPROVED BY**

NAME	DESIGNATION	INITIAL	DATE
A.S. CHENG	CEE	ORIGINAL	18.5.91
C.A. CHAN	SE/J	ORIGINAL	18.5.91
C.A. PAN	SE/J	ORIGINAL	22.1.91
C.L. NG	STRCH	ORIGINAL	22.1.91
S.F. WONG	TO/CL	ORIGINAL	22.1.91

**SETTING OUT POINT**

POINT	CO-ORDINATES		REMARKS
	N	E	
PW1	821816.987	837383.882	STRAIGHT
PW2	821801.344	837405.282	R=51.50m
PW3	821592.219	837415.294	R=45.00m
PW4	821574.080	837426.190	STRAIGHT
PW5	821567.338	837432.724	R=4.00m
PW6	821563.775	837433.802	R=4.00m
PW7	821576.792	837448.886	
PW8	821564.904	837468.527	
PW9	821576.791	837484.551	

**SETTING OUT POINT**

POINT	CO-ORDINATES		REMARKS
	N	E	
PW11	821587.222	837422.617	STRAIGHT
PW12	821587.222	837422.617	STRAIGHT
PW13	821587.222	837422.617	STRAIGHT
PW14	821587.222	837422.617	STRAIGHT
PW15	821801.112	837384.818	R=4.00m
PW16	821599.809	837359.814	STRAIGHT
PW17	821548.802	837350.876	
PW18	821540.422	837354.627	
PW19	821555.372	837357.152	R=4.00m

**SETTING OUT POINT**

POINT	CO-ORDINATES		REMARKS
	N	E	
PW22	821537.260	837374.403	
PW23	821524.507	837382.263	
PW24	821527.234	837348.920	STRAIGHT
PW25	821533.280	837356.120	STRAIGHT
PW26	821525.740	837362.520	STRAIGHT
PW27	821526.280	837364.807	STRAIGHT
PW28	821526.019	837371.031	STRAIGHT
PW29	821525.024	837381.287	STRAIGHT
PW30	821516.045	837388.814	STRAIGHT
PW31	821400.611	837336.548	STRAIGHT

**PROJECT**  
 SITE FORMATION WORKS FOR PUBLIC HOUSING DEVELOPMENT AT TUNG TAU COTTAGE AREA

**WORKING TITLE**  
 GENERAL LAYOUT OF WORKS & SETTING OUT PLAN - WEST SITE

**SCALE**  
 1 : 200

**DRAWING NO.**  
 KL22/4899/C/GA-02/C

**SOURCE**  
 SOURCE: 1:200



## **G AND E COMPANY LIMITED**

Rm. B, 13/F Cheung Lee Ind. Bldg.  
9 Cheung Lee Street  
Chai Wan, Hong Kong  
Tel: 2508 0028 / 2570 0103 Fax: 2570 0089



October 31, 2002  
Rockfill slope ready for shotcrete



December 20, 2002  
Laying of geotextile on shotcrete surface



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January 11, 2003  
Installation of Miracell cellular confinement system



February 13, 2003  
Spreading of soil into Miracell

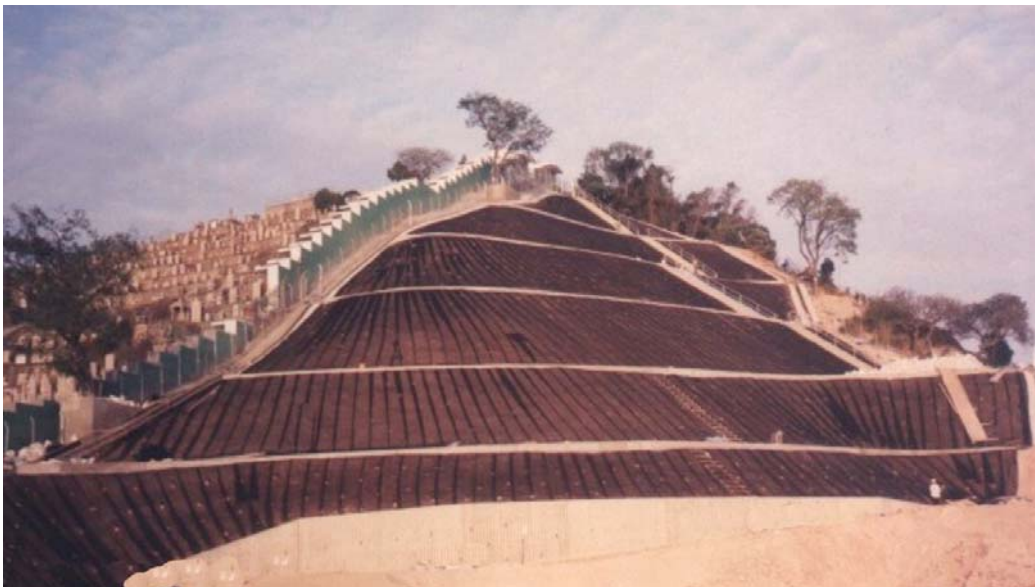


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February 13, 2003  
Laying of erosion control mat on soil infilled Miracell



March 11, 2003  
Brushing of soil into erosion control mat



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April 22, 2003  
Application of hydroseeding and seed protection mat



May 11, 2003  
Full establishment of grass

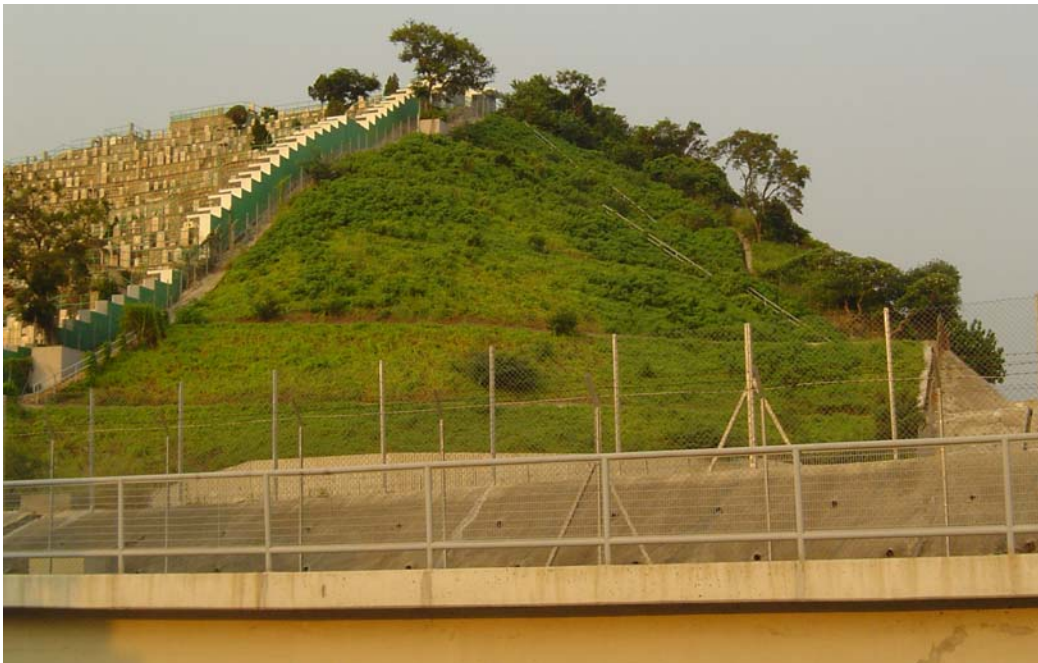


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June 28, 2004



July 6, 2005



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Mar 08, 2008